

WELDED PIPE

Standard	ERW Pipe	SSAW Pipe	LSAW Pipe	Hollow Sections	Galvanized Pipe
API	5L, 5CT	5L	5L(psl-1/psl-2),2B		
GB	9711.1 9711.2	9711.1 9711.2	9711.1 9711.2	6728	3091
ASTM	ASTMA53	ASTMA53	A671,A672	ASTMA500	ASTMA53
BS					1387

SSAW PIPE

- ⊙ **OD:** 219.2--3000mm
- ⊙ **WT:** 6--24mm
- ⊙ **Length:** 5.8--18m
- ⊙ **Standard:** API 5CT, API 5L, EN10217, EN10219, ASTM A252, ASTM A53
- ⊙ **Steel grade:** GR.A/B, X42, X46, X52, X56, X60, X65, X70
- ⊙ **Pipes' ends:** plain or bevelled
- ⊙ **Pipes' end protective:** plastic or iron caps
- ⊙ **Mill's inspection:** 100%NDT (X-ray)
- ⊙ **Third inspection part:** SGS, BV, Lloyd's or others
- ⊙ **Marking:** according to API standard or customer's requirement
- ⊙ **Usage:** oil & gas transmission, building construction, water conveying, steel structure, shipbuilding.....

● Available Sizes

OD		WT			WEIGHT	
INCH	MM	SCH	MM	IN	KG/M	LB/INCH
8"	219.1		4.78	0.188	25.52	17.15
8"	219.1		5.16	0.203	27.5	18.48
8"	219.1		5.56	0.219	29.58	19.88
8"	219.1	20	6.35	0.25	33.65	22.61
8"	219.1	30	7.04	0.277	37.19	24.99
8"	219.1		7.92	0.312	41.66	28
8"	219.1	STD-40	8.18	0.322	42.98	28.88
8"	219.1		8.74	0.344	45.8	30.78
8"	219.1		9.53	0.375	49.75	33.43
8"	219.1	60	10.31	0.406	53.62	36.03
8"	219.1		11.13	0.438	57.66	38.75
8"	219.1	XS-80	12.7	0.5	65.3	43.88
8"	219.1		14.27	0.562	72.81	48.93
8"	219.1	100	15.09	0.594	76.69	51.53
8"	219.1		15.88	0.625	80.31	54.02
10"	273		4.78	0.188	31.94	21.46
10"	273		5.16	0.203	34.43	23.14
10"	273		5.56	0.219	37.04	24.89
10"	273	20	6.35	0.25	42.18	28.34
10"	273		7.09	0.279	46.97	31.56
10"	273	30	7.8	0.307	51.53	34.63
10"	273		8.74	0.344	57.34	38.66
10"	273	STD-40	9.27	0.365	60.9	40.92
10"	273		11.13	0.438	72.61	48.79
10"	273	XS-60	12.7	0.5	82.35	55.34
10"	273		14.27	0.562	91.92	61.8

PRODUCTS

OD		WT			WEIGHT	
INCH	MM	SCH	MM	IN	KG/M	LB/INCH
10"	273	80	15.09	0.594	96.95	65.15
12"	323.8	20	6.35	0.25	50.22	33.75
12"	323.8		7.14	0.281	56.32	37.85
12"	323.8		7.92	0.312	62.32	41.88
12"	323.8	30	8.38	0.33	65.85	44.23
12"	323.8		8.74	0.344	68.6	46.1
12"	323.8	STD	9.53	0.375	74.61	50.13
12"	323.8	40	10.31	0.406	80.51	54.1
12"	323.8		11.13	0.438	86.69	58.25
12"	323.8	XS	12.7	0.5	98.42	66.14
12"	323.8	60	14.27	0.562	110.03	73.94
12"	323.8		15.88	0.625	121.81	81.85
14"	355.6	10	6.35	0.25	55.25	37.13
14"	355.6	20	7.92	0.312	68.6	46.1
14"	355.6		8.74	0.344	75.52	50.75
14"	355.6	STD-30	9.53	0.375	82.16	55.21
14"	355.6		10.31	0.406	88.68	59.59
14"	355.6	40	11.13	0.438	95.51	64.18
14"	355.6	XS	12.7	0.5	108.48	72.9
14"	355.6		14.27	0.562	121.33	81.53
14"	355.6	60	15.09	0.594	128	86.01
16"	406.4	10	6.35	0.25	63.28	42.52
16"	406.4		7.14	0.281	71.01	47.72
16"	406.4	20	7.92	0.312	78.62	52.83
16"	406.4		8.74	0.344	86.58	58.18
16"	406.4	STD-30	9.53	0.357	94.21	63.31
16"	406.4		10.31	0.406	101.72	68.36
16"	406.4		11.13	0.438	109.59	73.64
16"	406.4	XS-40	12.7	0.5	124.55	83.69
16"	406.4		14.27	0.562	139.39	93.67
18"	457	20	7.92	0.312	88.6	59.54
18"	457		8.74	0.344	97.59	65.58
18"	457	STD	9.53	0.375	106.23	71.38
18"	457		10.31	0.406	114.72	77.09
18"	457	30	11.13	0.438	123.6	83.07
18"	457	XS	12.7	0.5	140.562	94.45
18"	457	40	14.27	0.562	157.38	105.75
20"	508		8.74	0.344	108.7	73.04
20"	508	STD-20	9.53	0.375	118.33	79.51
20"	508		10.31	0.406	127.82	85.89
20"	508		11.13	0.438	137.76	92.57

OD		WT			WEIGHT	
INCH	MM	SCH	MM	IN	KG/M	LB/INCH
20"	508	XS-30	12.7	0.5	156.7	105.3
20"	508		14.27	0.562	175.51	117.94
20"	508	40	15.09	0.594	185.28	124.5
22"	559		8.74	0.344	119.8	80.5
22"	559	STD-20	9.53	0.375	130.44	87.65
22"	559	XS-30	12.7	0.5	172.83	116.14
26"	660	STD	9.53	0.375	154.42	103.77
26"	660	XS-20	12.7	0.5	204.78	137.61
28"	711	STD	9.53	0.375	166.52	118.9
28"	711	XS-20	12.7	0.5	220.91	148.44
30"	762	STD	9.53	0.375	178.63	120.03
30"	762	XS-20	12.7	0.5	237.05	159.29
32"	813	STD	9.53	0.375	190.74	128.17
32"	813	XS-20	12.7	0.5	253.18	170.13
34"	864	STD	9.53	0.375	202.84	136.3
34"	864	XS-20	12.7	0.5	269.31	180.97
36"	914	STD	9.53	0.375	214.71	144.28
36"	914	XS-20	12.7	0.5	285.13	191.6
38"	965	STD	9.53	0.375	226.82	152.42
38"	965	XS	12.7	0.5	301.27	202.44
40"	1016	STD	9.53	0.375	238.93	160.55
40"	1016	XS	12.7	0.5	317.4	213.28
42"	1067	STD	9.53	0.375	251.04	168.69
42"	1067	XS	12.7	0.5	333.54	224.13
44"	1118	STD	9.53	0.375	263.14	176.82
44"	1118	XS	12.7	0.5	349.67	234.92
46"	1168	STD	9.53	0.375	275.01	184.8
46"	1168	XS	12.7	0.5	365.49	245.59
48"	1219	STD	9.53	0.375	287.12	192.93
48"	1219	XS	12.7	0.5	381.62	256.43
52"	1321		9.53	0.375	311.33	209.2
52"	1321		12.7	0.5	413.89	278.12
56"	1422		9.53	0.375	335.31	225.32
56"	1422		12.7	0.5	445.84	299.59
60"	1524		9.53	0.375	359.52	241.5
60"	1524		12.7	0.5	478.11	321.27
64"	1626		9.53	0.375	383.74	257.86
64"	1626		12.7	0.5	510.38	342.96
68"	1727		12.7	0.5	542.33	364.43
72"	1829		12.7	0.5	574.6	386.11
76"	1930		=12.7	0.5	606.55	407.58
80"	2032		14.27	0.562	717.23	481.95



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SSAW Pipes Manufacturing Process

